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## AMENDMENT NO. 1 NOVEMBER 1985

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# IS:5181-1969 SPECIFICATION FOR PRESS, FLASK, DENTAL

(Page 1, clause 2) - Add the following new matter under this clause:

- '2.1 Tolerances on various dimensions shall be permitted as given below:
- a) + 0.1 mm on dimensions up to 10.0 mm;
- b)  $\frac{+}{20.0}$  mm on dimensions above 10.0 mm and up to 20.0 mm;
- c) + 0.5 mm on dimensions above 20.0 mm and up to 50.0 mm'
- d) + 1.0 mm on dimensions above 50.0 mm and up to 100.0 mm;
- e) + 2.0 mm on dimensions above 100.0 mm and up to 200.0 mm; and
- f)  $\pm 2.5$  mm on dimensions above 200.0 mm.

(CFDC 21)

Reprography Unit, ISI, New Delhi, Imia

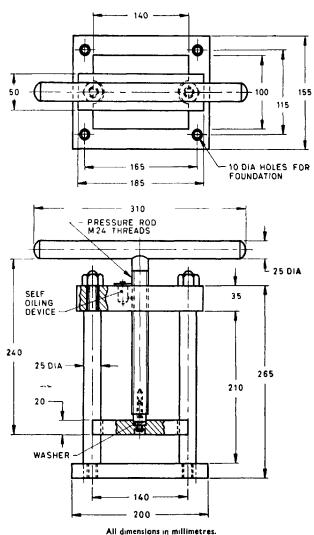
# Uental Instruments Sectional Committee, CPDC 21. Dental Pliers and Prosthetic Instruments Subcommittee, CPDC 21 : 3 [ Ke f: Doc.; CPDC XI (334) ]



## Indian Standard

# SPECIFICATION FOR PRESS, FLASK, DENTAL

- I. Scope Dimensions and requirements for dental flask press.
- 2. Shape and Dimensions



Press, Flask, Dental

- 3. Material Mild steel.
- 4. Requirements
- 4.1 The base shall be solid and shall be capable of being fixed to a surface with screw fasteners
- 4.2 A self-oiling device in top plate shall be provided to ensure smooth motion of the pressure rod

Adopted 16 July 1969 @ October 1969

## IS:5181 - 1969

- 5. Finish All components of the press except threaded portions shall be painted to shade as required by the purchaser. Prior to painting, all the components except the threaded portions shall be degreased, rust-proofed by phosphating and then protected by anti-corrosive primer, either by brushing or by spraying and then finished by spraying in stove enamel or air-drying enamel of the specified shade. In every instance, each coat shall be separately stoved or air-dried as the case may be. The resulting finish shall be hard and shall not readily chip or flake.
- **6. Marking**—Each press shall have a name plate or label fixed to it showing the manufacturer's name, initials or recognized trade-mark and the country of manufacture.
- 6.1 ISI Certification Marking Details available from Indian Standards Institution, New Delhi 1.
- 7. Packing Each press shall be packed in a well-cushioned and sturdy case to stand rough handling during the transit.